

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

SECTION 09810--CHEMICAL RESISTANT COATING SYSTEM

PART 1--GENERAL

SUMMARY:

Section Includes: Work includes, but is not limited to:

**[CLEARLY DEFINE ALL WORK INCLUDED AND/OR PROVIDE A ROOM
FINISH SCHEDULE]**

Coat floors, curbs, sumps, and trenches of rooms with chemical resistant coating system.

REFERENCES:

The following documents, including others referenced therein, form part of this Section to the extent designated herein:

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 307	Standard Test Method for Tensile Strength of Chemical-Resistant Mortar, Grouts, and Monolithic Surfacing
ASTM C 413	Standard Test Method for Absorption of Chemical-Resistant Mortar, Grouts, and Monolithic Surfacing
ASTM C 579	Standard Test Methods for Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing and Polymer Concretes
ASTM C 580	Standard Test Method for Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing and Polymer Concretes
ASTM D 635	Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
ASTM D 648	Standard Test Method for deflection Temperature of Plastics Under Flexural Load
ASTM D 790	Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
ASTM D 1044	Standard Test Method for Resistance of Transparent Plastics to Surface Abrasion
ASTM D 2047	Standard Test Method for Static Coefficient of Friction of Polish-Coated Floor Surfaces as Measured by the James Machine
ASTM D 2240	Standard Test Method for Rubber Property - Durometer Hardness
ASTM D 4541	Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion
ASTM E 831	Standard Test Method for linear Thermal Expansion of Solid Materials by Thermomechanical Analysis

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

MILITARY SPECIFICATIONS (MIL)

MIL-D-3134J Deck Covering Materials

OCCUPATIONAL HEALTH AND SAFETY ADMINISTRATION (OSHA)

28 CFR 1926.1200 Hazard Communication Standard

STEEL STRUCTURES PAINTING COUNCIL (SSPC)

SUBMITTALS:

Submittals include, but are not limited to the following:

Product Data: Submit product data indicating compliance with the requirements of these specifications, including surface preparation and application instructions.

Qualifications: Submit certification that the Subcontractor meets the requirements of the "Qualifications" article of this Section.

See Section 01300, Submittals and Vendor Data Schedule for additional submittal requirements.

QUALITY CONTROL:

Regulatory Requirements (Codes and Standards): Comply with provisions of the following codes and standards, unless otherwise specified herein:

28 CFR 1926.1200

Qualifications: Subcontractor shall be an established firm regularly engaged in manufacturing and installation of polymer floor systems for the past 10 yrs. Subcontractor shall have completed at least five projects of similar size and complexity.

DELIVERY, STORAGE AND HANDLING:

Material Packaging: All materials used shall be factory pre-weighted and prepackaged in single, easy to manage batches to eliminate on site mixing errors. No on site weighing or volumetric measurements will be allowed.

Material shall be delivered to job site and checked by flooring Subcontractor for completeness and shipping damage prior to job start. Damaged material shall only be used at the discretion of the Contractor's Representative.

Project Number:

JOB CONDITIONS:

Job area shall be free of other trades during, and for a period of 24 hrs, after floor installation.

WARRANTY:

PART 2--PRODUCTS

Subject to compliance with requirements, provide one of the following products:

ROCK TRED Concrete Surface Protection of Skokie, IL, 60076 (1-800-762-8733), or approved equal.

Material Description: The nominal 1/4 in. (6.35 mm) thick system shall be comprised of a penetrating, moisture tolerant, two-component epoxy primer; and high-performance, three-component mortar consisting of epoxy resin, curing agent and selected, graded aggregates blended with inorganic pigments.

PHYSICAL/CHEMICAL CHARACTERISTICS:

CHEMICAL RESISTANT COATING SYSTEM 09810-3 of 5

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 Flexural Modulus of Elasticity 1.5×10^6 psi (ASTM D 790)
2 Hardness 87-90 (ASTM D 2240/Shore D.Durometer)
3 Bond Strength 400 psi (100% concrete failure) (ASTM D 4541)
4 Indentation No Indentation (MIL-D-3134F)
5 Abrasion Resistance 0.18 gm max. weight loss (ASTM D 1044, Taber Abrader CS-17
6 wheel, 1,000 gm load, 1,000 cycles)
7 Coefficient of Friction 0.6 (ASTM D 2047)
8 Flammability Self Extinguishing. Extent (ASTM D 635)
9 of burning 0.25 in. max.
10 Thermal Coefficient of 2.0×10^5 in/in/° F
11 Linear Expansion (ASTM E 831)
12 Water Absorption 0.2% (ASTM C 413)
13 Heat Resistance Limitation 200° F/93° C (for continuous exposure)
14 250° F/122° C (for intermittent spills)
15 Heat Deflection Temperature 125° F/52° C (ASTM D 648)
16 Cure Rate (at 77° F/25° C) allow 6 hrs for foot traffic
17 18 hrs for light traffic
18 24 hrs for normal operations
19

20 PART 3--EXECUTION

21 SUBSTRATE PREPARATION:

22 Surface preparation shall be in strict accordance with the manufacturer's instructions.
23

24 SURFACE PRIMING:

25 All properly prepared substrates shall be primed using appropriate manufacturer's penetrating
26 primers with strict adherence to installation instruction.
27

28 MATERIAL INSTALLATION:

29 Floor installation shall strictly adhere to manufacturer's written instructions and directions.
30

31 All trash and debris shall be properly disposed of and arrangements shall be made to remove
32 all unused material from the job site.
33

34 MISCELLANEOUS DETAILS:

35 Chasing: All areas where the installed floor does not abut a vertical surface shall be chased.
36 The chase shall be 3/4 in. wide chiseled to a straight, saw-cut, 1/4-in. depth.
37

38 Expansion and Control Joints: Where required, a joint shall be saw-cut after floor
39 installation and filled with manufacturer's flexible epoxy or urethane caulk.
40

41 FIELD QUALITY CONTROL:

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

- 1
- 2 Surveillance will be performed by the Contractor's Representative to verify compliance of the
- 3 work to the drawings and specifications.
- 4
- 5 END OF SECTION 09810

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 SECTION 09900--PAINTING

2
3 PART 1--GENERAL

4
5 SUMMARY:

6
7 Section Includes: Work includes, but is not limited to:

8
9 All interior and exterior building surfaces which are not prefinished, including all metal
10 building structure steel (such as beams, columns, purlins, girts, and accessories).

11
12 Paint steel pipe bollards.

13
14 Paint interior wall and ceiling surfaces (including masonry and gypsum wallboard).

15
16 Paint exposed to view portions of the interior masonry wall.

17
18 Paint Doors and Frames.

19
20 Paint and label all exposed conduits.

21
22 Paint and identify fire protection system piping.

23
24 Pre-finished Items: Unless otherwise indicated, do not include field painting when
25 factory-finishing is specified for such items as (but not limited to) pre-finished partition
26 systems, acoustic materials and casework, finished mechanical and electrical equipment
27 including light fixtures, switchgear and distribution cabinets, equipment and cast iron
28 gratings.

29
30 Metal surfaces of anodized aluminum, chromium plate, copper, bronze, stainless steel and
31 similar finished materials will not require finish painting, unless otherwise indicated.

32
33 Metal Fire Rating Labels: Do not paint over any code-required labels, such as Underwriters'
34 Laboratories and Factory Mutual, or any equipment identification, performance rating, name,
35 or nomenclature plates.

36
37 SUBMITTALS:

38
39 Submittal include, but are not limited to the following:

40
41 Product Data: Submit manufacturers technical information, including paint label analysis and
42 application instructions for each material proposed for use.

43
44 Material Safety Data Sheets (MSDS): Submit MSDSs on all products used.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: . 0

1
2 Samples: Submit manufacturers standard color chips for selection by the Contractor. If a
3 non-standard color is required to match an existing color, submit three paint samples on 12-
4 in. square hardboard for approval by the Contractor.

5
6 See Section 01300, Submittals and the Vendor Data Schedule for additional submittal
7 requirements.

8
9 **QUALITY CONTROL:**

10
11 Applicator Qualifications: Engage an experienced applicator who is regularly engaged in the
12 application and installation of, and has successfully completed, coating system applications
13 similar in material and extent to those in this project.

14
15 Single Source Responsibility: Provide primers and undercoat material produced by the same
16 manufacturer as the finish coats and as recommended for the particular substrate and finish
17 coat.

18
19 **DELIVERY, STORAGE, AND HANDLING:**

20
21 General: Deliver materials to the job site in the manufacturers original, new, unopened
22 packages and containers bearing the manufacturers name and label, and the following
23 information:

24
25 Name or title of material
26 Product description (generic classification or binder type)
27 Manufacturers name, stock number and date of manufacture
28 Contents by volume, for major pigment and vehicle constituents
29 Thinning instructions
30 Application instructions
31 Color name and number
32 Handling instructions and precautions

33
34 Storage: Store materials not used in tightly covered containers in a well ventilated area at a
35 minimum ambient temperature of 45 • F (7 • C). Maintain containers used in storage in a
36 clean condition, free of foreign materials and residue. Volatile liquids and used wiping and
37 cleaning rags shall be kept in tightly closed metal containers. After each days work, empty
38 paint cans and other waste shall be removed from the premises and disposed of as directed by
39 the Contractor. Only one days supply of paint may be brought into the work area. Any extra
40 must be removed from the work area at the end of each day unless otherwise approved by the
41 Contractor. The Subcontractor shall store and handle all paint in a well ventilated area or
42 room.

43
44 **PART 2--PRODUCTS**

Project Title: Staging, Storage, Sizing and Treatment Facility (SSSTF)
Document Type: Technical Specifications Project Number:
Revision Number: 0

1 MANUFACTURERS:

2
3 Subject to compliance with requirements, provide products of one of the following:

4
5 Benjamin-Moore
6 Columbia Paint Company
7 Devoe and Raynolds Company (ICI)
8 Fuller-O'Brien (ICI)
9 The Glidden Company (ICI)
10 ICI Dulux (ICI)
11 Ponderosa Paint Company
12 Pratt and Lambert
13 Sherwin-Williams Company
14

15 MATERIALS:

16
17 Paint shall be well ground, shall not settle excessively, cake or thicken in the container; shall
18 be readily broken up with paddle to a smooth consistency and shall show easy brushing
19 properties. Products containing lead or known carcinogens shall not be used. All products
20 used shall comply with VOC requirements.
21

22 Solids by volume for latex based coatings shall be not less than 30%. Solids by volume for
23 alkyd based coatings shall not be less than 40%. Solids by volume for wood stains and
24 transparent finishes shall be not less than 20%.
25

26 [SPECIFIER CHOOSE APPLICABLE SYSTEMS FROM THE FOLLOWING PAINT
27 SCHEDULE. FOR EXAMPLE, IF STUCCO IS IN THE PROJECT, CHOOSE EITHER
28 SEMI-GLOSS ACRYLIC-ENAMEL FINISH OR FULL-GLOSS ACRYLIC ENAMEL
29 FINISH AND DELETE THE ONE OR ONES NOT CHOSEN. IF DESIRED SYSTEM IS
30 NOT INCLUDED, REFER TO MASTERSPEC FOR ADDITIONAL SYSTEMS.
31

32 **ACRYLIC-LATEX ENAMELS ARE WATER EMULSION AND PROVIDE**
33 **EASIER APPLICATION AND CLEAN-UP. ALKYDS ARE OIL BASED AND**
34 **HAVE GREATER WETTING ABILITY AND ARE MORE SUITABLE FOR**
35 **POORLY PREPARED SURFACES OR OVER PREVIOUSLY PAINTED,**
36 **CHALKY SURFACES. ACRYLIC-LATEX ENAMELS HAVE EXCELLENT**
37 **COLOR RETENTION AND DURABILITY, BUT ARE MORE SURFACE**
38 **PREP SENSITIVE. ALKYDS ARE BETTER FOR EXTERIOR USE,**
39 **GENERALLY. ACRYLIC-LATEX ENAMELS ARE SUITABLE FOR BOTH**
40 **INTERIOR AND EXTERIOR USE. SOME ALKYDS REQUIRE**
41 **RESPIRATORS FOR INDOOR APPLICATION.]**
42
43

44 PAINT SCHEDULE (EXTERIOR):
45

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

Concrete, Stucco and Masonry (other than Concrete Masonry Units)

Low Luster Acrylic Finish:

Primer: Alkali-resistant, exterior, acrylic-latex primer.

First and Second Coats: Low luster (eggshell or satin), exterior, acrylic-latex paint.

Semi-Gloss, Acrylic-Enamel Finish:

Primer: Alkali-resistant, exterior, acrylic-latex primer.

First and Second Coats: Semigloss, exterior, acrylic-latex enamel.

Full-Gloss, Acrylic-Enamel Finish:

Primer: Alkali-resistant, exterior, acrylic-latex primer.

First and Second Coats: Full-gloss, exterior, acrylic-latex enamel.

Concrete Masonry Units:

Semi-Gloss, Acrylic-Enamel Finish:

Block Filler: High performance, latex block filler.

First and Second Coats: Semigloss, exterior, acrylic-latex enamel.

Full-Gloss, Acrylic-Enamel Finish:

Block Filler: High performance, latex block filler.

First and Second Coats: Full-gloss, exterior, acrylic-latex enamel.

Wood:

Semi-Gloss, Acrylic-Enamel Finish:

Primer: Exterior, acrylic-latex, primer.

First and Second Coats: Semigloss, waterborne, exterior, acrylic-enamel.

Full-Gloss, Acrylic-Enamel Finish:

Primer: Exterior, alkyd or latex primer.

First and Second Coats: Semigloss, waterborne, exterior, acrylic-enamel.

Full-Gloss, Alkyd-Enamel Finish:

Primer: Exterior, alkyd wood primer.

First and Second Coats: Full-gloss, exterior, alkyd-enamel.

Wood Trim:

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 Medium-Shade, Semi-Gloss, Acrylic-Enamel Finish:

2 Primer: Exterior, acrylic-latex primer.

3 First and Second Coats: Semigloss, waterborne, exterior, acrylic-enamel.

5 Medium-Shade, Full-Gloss, Alkyd-Enamel Finish:

6 Primer: Exterior, alkyd wood primer.

7 First and Second Coats: Medium shade full-gloss, exterior, alkyd-enamel.

9 Deep-Color, Full-Gloss, Alkyd-Enamel Finish:

10 Primer: Exterior, alkyd primer.

11 First and Second Coats: Deep-color, full-gloss, exterior, alkyd-enamel.

13 Deep-Color, Full-Gloss, Acrylic-Enamel Finish:

14 Primer: Exterior, alkyd or latex wood primer.

15 First and Second Coats: Full-gloss, waterborne, exterior, acrylic-latex enamel.

17 Plywood:

19 Flat Acrylic Finish:

20 Primer: Exterior, acrylic-latex primer.

21 First and Second Coats: Flat, exterior, acrylic-emulsion paint.

23 Low Luster Acrylic Finish:

24 Primer: Exterior, acrylic-latex primer.

25 First and Second Coats: Low-luster (eggshell or satin), exterior, acrylic-latex
26 paint.

28 Ferrous Metal:

30 Semi-Gloss, Acrylic-Enamel Finish:

31 Primer: Rust inhibitive metal primer.

32 First and Second Coats: Semigloss, exterior, acrylic-latex enamel.

34 Full-Gloss, Acrylic-Enamel Finish:

35 Primer: Rust inhibitive metal primer.

36 First and Second Coats: Full-gloss, exterior, alkyd enamel.

38 Full-Gloss, Alkyd-Enamel Finish:

39 Primer: Rust inhibitive metal primer.

40 First and Second Coats: Full-gloss, exterior, alkyd-enamel.

44 Deep-Color, Full-Gloss, Alkyd-Enamel Finish:

45 Primer: Rust inhibitive metal primer.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 First and Second Coats: Full-gloss, exterior, alkyd enamel.

2
3 Galvanized Metal:

4
5 Semi-Gloss, Acrylic-Enamel Finish:

6 Primer: Galvanized metal primer.

7 First and Second Coats: Semigloss, exterior, acrylic-latex enamel.

8
9 Full-Gloss, Acrylic-Enamel Finish:

10 Primer: Galvanized metal primer.

11 First and Second Coats: Full-gloss, acrylic-latex, interior enamel.

12
13 Full-Gloss, Alkyd-Enamel Finish:

14 Primer: Galvanized metal primer.

15 First and Second Coats: Full-gloss, exterior, alkyd-enamel.

16
17 PAINT SCHEDULE (INTERIOR):

18
19 Concrete, Stucco and Masonry (other than Concrete Masonry Units):

20
21 Semi-Gloss, Odorless Alkyd-Enamel Finish:

22 Primer: Alkali-resistant, interior, alkyd or latex primer.

23 First and Second Coats: Semigloss, interior, alkyd enamel.

24
25 Concrete Masonry Units:

26
27 Semi-Gloss, Acrylic-Enamel Finish:

28 Block Filler: High performance, latex block filler.

29 First and Second Coats: Semigloss, interior, acrylic-latex enamel.

30
31 Semi-Gloss, Odorless Alkyd-Enamel Finish:

32 Block Filler: High performance, latex block filler.

33 Undercoat: Interior alkyd- or latex-based enamel undercoater.

34 Finish Coat: Semigloss, alkyd, interior enamel.

35
36
37
38
39
40
41
42
43
44 Wood:

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 Semi-Gloss, Acrylic-Enamel Finish:

2 Undercoat: Interior, alkyd- or acrylic-latex based wood undercoater.

3 First and Second Coats: Semigloss, interior, acrylic-latex enamel.

4
5 Full-Gloss, Acrylic-Enamel Finish:

6 Undercoat: Alkyd- or acrylic-latex, interior wood undercoating.

7 First and Second Coats: Semigloss, waterborne, exterior, acrylic-enamel.

8
9 Semi-Gloss, Odorless Alkyd-Enamel Finish:

10 Primer: Alkyd- or latex-based interior enamel undercoater.

11 First and Second Coats: Odorless, semigloss, interior, alkyd enamel.

12
13 Full-Gloss, Odorless Alkyd-Enamel Finish:

14
15 Undercoat: Alkyd interior enamel undercoater.

16 First and Second Coats: Full-gloss, interior, alkyd-enamel.

17
18 Ferrous Metal:

19
20 Semi-Gloss, Acrylic-Enamel Finish: One finish coat over an enamel undercoat and a
21 primer

22 Primer: Rust inhibitive metal primer.

23 Undercoat: Alkyd interior enamel undercoat or semi-gloss, acrylic-latex
24 interior enamel.

25 Finish Coat: Semigloss, acrylic-latex, interior enamel.

26
27 Full-Gloss, Acrylic-Enamel Finish:

28 Primer: Quick-drying, rust inhibitive, alkyd-based or epoxy-metal primer,

29 First and Second Coats: Full-gloss, interior, acrylic-latex enamel.

30
31 Semi-Gloss, Odorless Alkyd-Enamel Finish: One finish coat over an enamel
32 undercoat and a primer.

33 Primer: Quick-drying, rust inhibitive, alkyd-based or epoxy-metal primer.

34 Undercoat: Interior, alkyd-enamel undercoat or semigloss, interior alkyd-
35 enamel finish coat.

36 Finish Coat: Semigloss, alkyd, interior enamel.

37
38
39
40
41
42
43 Full-Gloss, Odorless Alkyd-Enamel Finish: Two finish coats over an enamel
44 undercoater and a primer.

45 Primer: Quick-drying, rust-inhibitive, alkyd-based or epoxy-metal primer.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 Undercoat: Alkyd interior enamel undercoat or full gloss, interior alkyd-
2 enamel finish coat.

3 Finish Coat: Full gloss, alkyd, interior enamel.

4
5 Galvanized Metal:

6
7 Semi-Gloss, Acrylic-Enamel Finish:

8 Primer: Galvanized metal primer.

9 First and Second Coats: Semigloss, interior, acrylic-latex enamel.

10
11 Full-Gloss, Acrylic-Enamel Finish:

12 Primer: Galvanized metal primer.

13 First and Second Coats: Full-gloss, acrylic-latex interior enamel.

14
15 Full-Gloss, Odorless Alkyd-Enamel Finish: One finish coat over an enamel
16 undercoater and a primer.

17 Primer: Galvanized metal primer.

18 Undercoat: Alkyd, interior enamel undercoat or semigloss, alkyd-enamel
19 finish coat.

20 Finish Coat: Full-gloss, alkyd, interior enamel.

21
22 Gypsum Board:

23
24 Low-luster, Acrylic-Enamel Finish:

25 Primer: Latex-based, interior primer.

26 First and Second Coats: Low-luster (eggshell or satin), acrylic-latex, interior
27 enamel.

28
29 Semi-Gloss, Acrylic-Enamel Finish:

30 Primer: Latex-based, interior primer.

31 First and Second Coats: Semigloss, acrylic-latex, interior enamel.

32
33 Full-Gloss, Acrylic-Enamel Finish:

34 Primer: Latex-based, interior primer.

35 First and Second Coats: Full gloss, acrylic-latex, interior enamel.

36
37 Semi-Gloss, Odorless Alkyd-Enamel Finish:

38 Primer: Latex-based, interior primer.

39 First and Second Coats: Semigloss, alkyd , interior enamel.

40
41
42
43 Full-Gloss, Odorless Alkyd-Enamel Finish:

44 Primer: Alkyd- or latex-based, interior primer.

45 First and Second Coats: Full-gloss, alkyd, interior enamel.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

Colors: Colors, except as specified hereinafter for Piping Identification and Safety Painting, shall be as specified in Color Schedule 09901 and/or as otherwise selected by the Contractor from current color charts or chips submitted by the Subcontractor. The color charts or chips shall be made by the manufacturer of the paint or labels to be used on the work covered herein. If the same colors required are not available in ready mixed paint, the Subcontractor shall prepare special mixes and submit samples of such mixes to the Contractor for approval.

Identification Labels: Identification labels for piping identification shall be Brady "Quik-Labels" as manufactured by the W. H. Brady Company or equal. (Stenciling is acceptable.)

PART 3--EXECUTION

APPLICATION AND WORKMANSHIP:

General: No paint shall be thinned or otherwise altered in any manner other than recommended by the paint manufacturer. All paint shall be applied in strict accordance with the manufacturer's instructions, unless specified otherwise herein.

Number of Coats:

New Work: One coat of primer and two coats of finish paint except as noted otherwise on the drawings or in these specifications.

Existing Work: Two coats of finish paint.

Paint Film Thickness: Dry film thickness of paint films above substrate or existing paint surface shall be as recommended by the paint manufacturer for each coat. However, the accumulated dry film thickness above substrate or existing paint surface shall not be less than 2.5 mils. Dry film thickness on non-magnetic surfaces shall be determined by a wet film gauge. Dry film thickness is the wet film thickness multiplied by the percent of solids by volume of the paint.

Surface Preparation: All surfaces to be painted shall be clean, smooth, dry and free of corrosion. The Subcontractor shall follow the paint manufacturer's recommendations for surface preparation strictly for the particular substrate being painted and shall submit copies of the surface preparation instructions as called for on the Vendor Data Schedule. All hardware, fixtures, fixture plate and similar factory finished items shall be removed or covered in an approved manner before painting is begun. All items shall be replaced and/or uncovered when the painting work is complete. Masonry and concrete surfaces shall be free of mortar splatters, caulking or other foreign matter. Welds that are not prime coated shall be cleaned by wire brushing.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 Damaged Prime Coat or Factory Finish: Damaged shop prime or factory finish coats of paint
2 of any material, fabricated steel or equipment to be installed shall be repaired by the
3 Subcontractor. Chipped or scratched areas shall be sanded or wire brushed to bare metal,
4 feathered and spot primed before finish paint is applied. All prime coats on structural steel
5 and miscellaneous metals that have been damaged, or affected by welding during erection,
6 shall be brushed, cleaned and painted with a prime coat after erection, except that painted
7 concealed surfaces shall be painted before erection. The paint for repair of finish painting
8 shall be the same color as the factory finish coat.

9
10 Protection: During painting operations, all equipment and materials, flange faces and other
11 machined or finished surfaces, floors, furniture, plumbing and electrical fixtures and
12 construction work, including window and door glass, that is not to be painted, or is factory
13 finished, shall be protected from paint splatter with drop cloths, paper, masking tape or other
14 approved means. Painted surfaces on existing work, not to be painted under this Subcontract,
15 that are damaged as a result of the Subcontractor's operations shall be repaired by the
16 Subcontractor by priming the touch-up as required to match the undamaged surfaces.
17 Remove all oily rags and waste from the building each night. Take every precaution to avoid
18 danger of fire.

19
20 Application: Paint shall be applied in such manner as to preclude runs, sagging, brush marks,
21 holidays or other defects in the finished surface. (No spray painting will be allowed within
22 buildings.) Each coat of paint shall have a slightly different shade of color so that each coat
23 will be distinguishable from the preceding coat. No painting shall be done when the ambient
24 temperature is less than 50°F or when the temperature during the drying period is apt to drop
25 below 50°F. In areas of fresh painted surfaces where the temperature has dropped below
26 45°F during the drying period, the area shall be brought back to or above 45°F and the
27 drying period extended to 48 hours. All paint shall, otherwise, be applied in strict accordance
28 with the paint manufacturer's directions, including use of respirators where required by the
29 manufacturer's instructions.

30
31 Cleanup: Upon the completion of the work, the Subcontractor shall remove all surplus
32 materials and rubbish and remove all paint spots from hardware, equipment, floors, glass and
33 walls, etc. He shall remove all excess materials and equipment from the premises and leave
34 the area in a clean and orderly condition.

35 36 IDENTIFICATION OF PIPING SYSTEMS:

37
38 Definitions: The following piping identification requirements are based on the American
39 Standards Scheme for the Identification of Piping Systems A13.1 with additions as stipulated
40 herein.

41 Piping systems are defined as conduits for the transport of gases, liquids, and semi-liquids.
42 This excludes systems which are concealed or in covered pipe trenches, but would include
43 piping systems in service tunnels and pits.
44

Project Number:

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

Administration Areas Exceptions: Identification stripping and labeling will not be required in administrative areas unless so directed by the Construction Engineer.

Size of Labels

Outside Diameter of Pipe of Covering (in.)	Width of Color Band A (in.)	Size of Legend Letters B (in.)
*1/4 to 2	8	-
3/4 to 1-1/4	8	-
1_ to 2	8	3/4
2-2 to 6	12	1-1/4
8 to 10	24	2_
Over 10	32	3_

(All dimensions are given in inches.)

* See paragraph on small piping for tag requirements.

Small Piping: Where pipe diameters are too small to accept labels, apply background colors and labels (or stenciling) to rigid phenolic "signboards", sized to accommodate Brady labels, and hung with stainless steel bead chain from the piping.

Apply flow arrows to all sizes.

Valves, Etc.: Identify in a manner similar to "small piping".

FIELD QUALITY CONTROL:

Surveillance will be performed by the Contractor's Representative to verify compliance of the work to the drawings and specifications.

END OF SECTION 09900

ATTACHMENT A
09900 PAINTING

Additional Colors:

		<u>Color (Background/Lettering)</u>
1		
2		
3		
4		
5		
6		
7	Water, Fire Protection	Red/White
8	Air (Press. in lb/sq. in.)	Blue/White
9	Freon	Yellow/Black
10	Nitrogen	Blue/White
11	Vacuum	Blue/White
12	Water-Demineralized	Green/White
13	Water, Potable (chilled)	Green/White
14	Water, Potable (cold)	Green/White
15	Water, Potable Condenser Cooling	Green/White
16	Acetylene	Yellow/Black
17	Ammonia (liquid)	Yellow/Black
18	Ammonia (vapor)	Yellow/Black
19	Carbon Dioxide	Blue/White
20	Chlorine	Yellow/Black
21	Fluorine	Yellow/Black
22	Gas, Natural	Yellow/Black
23	Hydrogen	Yellow/Black
24	Methane	Yellow/Black
25	Nitric Acid	Yellow/Black
26	Fuel Oil	Yellow/Black
27	Oxygen	Yellow/Black
28	Propane	Yellow/Black
29	Steam (Press. in lb/sq. in.)	Yellow/Black
30	Water, Potable, Hot	Green/White
31	Water, Potable, Hot (heating)	Green/White
32	Gas, Hot-Off (radioactive)	Magenta/Black
33	Metal Segregation (radioactive) Waste	Magenta/Black
34	Radioactive Hot Drain	Magenta/Black
35	Vacuum Hot (radioactive)	Magenta/Black
36	Water, Process, Hot (radioactive) Waste	Magenta/Black
37	Electrical Conduit	Orange/Black
38		

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 SECTION 09910--PAVEMENT MARKINGS

2
3 PART 1--GENERAL

4
5 SUMMARY:

6
7 This item shall consist of the painting of pavement markings on the surfaces of the roadway
8 in accordance with these specifications and as shown on the plans or as directed.

9
10 Section Includes: Work includes, but is not limited to:

11
12 SUBMITTALS:

13
14 See Vendor Data Schedule. The Subcontractor shall furnish a Certificate of Conformance
15 stating that the Paints comply with this specification.

16
17 PART 2--PRODUCTS

18
19 MATERIALS:

20
21 Paint: Paint shall comply with the current Idaho Transportation Department Contract
22 Specification for no-heat, fast dry, white and yellow traffic line paint.

23
24 The Subcontractor shall ensure that both white and yellow paints are of the same formulation
25 and composition except for pigments. Suppliers of this traffic striping paint are:

26
27 Morton Traffic Markings, 1675 Commercial ST N.E., Salem, OR 97303.

28
29 Columbia Paint Coating, N 112 Haven, Spokane, WA 99202.

30
31 Glass Beads: Glass beads for traffic line paint shall conform to Federal Specification TT-B-
32 1325, Type I, Gradation A, or AASHTO 247, Type I. Glass beads are only required on
33 highway pavement. Glass beads are not required in parking lots.

34
35 Specification for No-Heat, Fast-Dry Traffic Paint, White, and Yellow: Paint shall be free
36 from foreign materials such as dirt, sand, fibers from bags or other material which can clog
37 screens, valves, pumps or equipment used in striping. Paint shall show no evidence of
38 excessive caking, setting, separation, livering, skinning, or corroding of the container upon
39 storage in the bulk tanks or in the sealed container as received. Paint shall be capable of
40
41
42

being applied with the striping equipment (airless system) to give a smooth uniform stripe without the following problems:

- Solvent entrapment in the lines
- Paint skinning and splattering
- Excessive pressure and gun adjustments
- Excessive dusting or fogging.

Pigment Composition: Pigments shall be first quality paint grade pigments. Medium chrome yellow pigment for the yellow traffic paint shall contain a minimum of 87% lead chromate meeting the requirements of ASTM D211, Type III. The pigment for the white traffic paint shall contain a minimum of 92% titanium dioxide meeting the requirements of ASTM D476, Types II, III or IV rutile. The inert or filler pigments must be of a type and quality generally recognized as first quality paint grade products, and shall not contribute to setting of the paint in storage, or be so hard as to cause excessive wear of the spray application equipment.

Vehicle Composition: No alkyd, or chlorinated resins, or chlorinated solvents shall be permitted. To ensure compliance a statement of certification shall accompany all qualification samples. Sample must be received with certification of non alkyd or chlorinated resins or solvents. Samples shall be capable of passing Federal Test Method 14 lb 5132. The paint vehicle may be any combination of natural or synthetic resinous materials. The cured paint must be permanently capable of redissolving in fresh paint. This requirement is intended to minimize buildup of paint in the bulk storage tanks and the clogging of pumps and lines with undissolved skins or gelled paint.

Solvents: The bidder shall furnish the name and numbers of the appropriate solvents for the paint, indicating the sources and cost thereof, if Toluene (Toluol) meeting Federal Specification TT-T-548, or an Industrial Grade of Toluene equal to Chevron 51-L cannot be used for paint thinning or cleanup.

Qualitative and Quantitative Requirements:

<u>Characteristic Method</u>	<u>White</u>	<u>Yellow</u>
Consistency at 25°C (Kreb Units)	75-90	75-90
at 10°C (Kreb Units)	95 Max.	95 Max.
Density of Paint (kg/L)	Within \pm 0.036 kg/L of qualification sample	
Total Nonvolatile (%)	67 Min.	67 Min.
Pigments Solids (%)	56 Max.	56 Max.

1			
2	Nonvolatile Vehicle (%)	Within \pm 3% of qualification sample	
3			
4			
5	Contrast Ratio	0.92 Min.	0.92 Min.
6			
7	Pigment Composition (kg/L)	0.09 kg/L	0.09 kg/L
8		Min. TiO ₂	Min. PbCrO ₄
9			
10	<u>Qualitative and Quantitative Requirements (con't):</u>		
11			
12	<u>Characteristic Method</u>	<u>White</u>	<u>Yellow</u>
13			
14	Directional Reflectance (%)	86 Min.	55 Min.
15			
16	Bleeding Ratio	0.90 Min.	0.90 Min.
17			
18	Storage Stability	Settlement Separation	7.0 Min.
19			7.0 Min.
20			
21	Abrasion Resistance (L)	50L Min.	50L Min.
22			
23	Flexibility	No Cracking, flaking, or loss of adhesion	
24			
25			
26	Skinning	No skinning	No skinning
27			
28	Color	Compare to	Compare to
29		Chip 37875	Chip 33538
30			
31	Vehicle Composition	Cured paint film shall redissolve	
32			
33	No-Tracking Time (field test)	Not Tested	40-90 Sec.
34			
35	Package stability	6 Min.	6 Min.
36			
37	Yellowness Index	0.100 Max.	Not Tested
38			

No-Tracking Time: The paint shall be applied to smooth asphalt or concrete pavement at a wet film thickness of approximately 15 mils. Application of the glass beads shall be at a rate of 6 lb/gal of paint. The application of paint and beads shall be done with an airless striping truck. Under special circumstances of weather and pavement conditions the paint may be heat applied at a temperature not to exceed 60°C to achieve the specified dry time. Minor

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

tracking as judged by the Contractor's Representative shall be considered as showing no-tracking, and conforming to the requirement for field dry time.

PART 3--EXECUTION

INSTALLATION:

The paint shall be applied by a spray-type marking machine with automatic controls. The equipment shall provide a uniform film thickness and markings of uniform cross-sections with clear-cut edges. Equipment for glass bead application shall distribute the glass beads uniformly regardless of variation in speed of travel of the distributing equipment. Marking equipment shall be approved by the Contractor's Representative before it is brought on the project. The application of the paint by hand will be permitted only where necessary for proper forming.

FIELD QUALITY CONTROL:

Paint shall be applied only when surfaces are clean and thoroughly dry and when the air temperature is above 40°F. Paint stripes shall be placed with equipment that is capable of producing a straight line. The stripes shall be uniform and free of erratic waves. If the stripes are not satisfactorily applied, work shall be stopped until corrective action is taken. Striping shall not be eradicated by overpainting with black paint.

The width of marking shall be as designated and be within a tolerance of five percent (5%).

No thinning of paint shall be permitted. Paint shall be thoroughly mixed immediately prior to application. Should delays occur during application in which the paint is unagitated for a period greater than 15 minutes, the paint shall be thoroughly agitated until the mixture is homogenous prior to continuance of application. Paint shall be applied at a rate of not less than 1 gallon per 100 sq. ft of surface. Glass beads shall be applied at the rate of 6 lb per gallon of paint used.

All pavement marking activities shall be coordinated with the Contractor's Representative before any activities begin.

All pavement markings shall conform to the current "Manual on Uniform Traffic Control Devices".

Pavement markings shall be as detailed in the plans.

Surveillance will be performed by Contractor's Representative to verify compliance of the work to the drawings and specifications.

END OF SECTION 09910

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 SECTION 10160-- TOILET PARTITIONS

2
3 PART 1--GENERAL

4
5 SUMMARY:

6
7 Extent of toilet partitions is indicated on drawings.

8
9 Section Includes: Work includes, but is not limited to:

10
11 Furnish and install floor-supported toilet partitions, urinal screens and shower stall
12 enclosures. Toilet and shower partitions shall include overhead bracing. Furnish and
13 install toilet accessories as shown on the drawings.

14
15 Related Sections:

16
17 Section 10800, Toilet Accessories, for toilet paper dispensers, grab bars, shelves, etc.

18
19 REFERENCES:

20
21 The following documents, including others referenced therein, form part of this Section to the
22 extent referenced herein:

23
24 INTERNATIONAL CONFERENCE OF BUILDING OFFICIALS (ICBO)

25
26 UBC Uniform Building Code

27
28 SUBMITTALS:

29
30 Submittals include, but are not limited to the following:

31
32 Product Data: Submit manufacturer's detailed technical data for materials, fabrication, and
33 installation, including catalog cuts of anchors, hardware, fastenings, and accessories.

34
35 Certification: Certify that toilet and shower partitions contain at least 20% recycled material.

36
37 Samples: Submit manufacturer's standard color chips for selection by the Subcontractor.

38
39 Shop Drawings: Submit shop drawings for fabrication and erection of toilet partition
40 assemblies not fully described on product drawings, templates, and instructions for
41 installation of anchorage devices built into other work.

42
43 See Section 01300, Submittals and the Vendor Data Schedule for additional submittal
44 requirements.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 QUALITY CONTROL:

2
3 Regulatory Requirements (Codes and Standards): Comply with provisions of the following
4 codes and standards, unless otherwise specified herein:

5
6 UBC

7
8 WARRANTY:

9
10 Toilet partitions, shower enclosures, and urinal screens shall be guaranteed against breakage,
11 deformation, discoloration, and stains for 10 years from the date of receipt by the customer.
12 Products found to be defective within that period shall be replaced without charge.

13
14 PART 2--PRODUCTS

15
16 MANUFACTURERS:

17
18 Subject to compliance with requirements, provide products of one of the following:

19
20 Santana Products Company

21
22 MATERIALS:

23
24 General: Provide materials which have been selected for surface flatness and smoothness.

25
26 FINISH:

27
28 Panels shall have a self-lubricating Plastic-Glaze 280 surface that resists marking with pens,
29 pencils, lipsticks, and other writing or marking implements.

30 **[CHOOSE WHITE OR HAVE SAMPLES SUBMITTED]**

31 Color: [Color shall be white.] [Submit samples for selection by the Contractor.]

32
33 Hardware: Furnish hardware conforming to the following material requirements:

34
35 Hinges, door latches, door strikes, coat hooks, and all brackets shall be bright-dip
36 anodized aluminum.

37
38 Fasteners, pilaster shoes and curtain hooks shall be stainless steel.

39
40 Headrail and shower curtain extrusion shall be heavy duty (6060-T6) anti-grip bright-
41 dip anodized aluminum.

42
43 Door pulls, door stops and bumper/hooks shall be heavy duty operating hardware and
44 accessories of chromium-plated nonferrous cast alloy ("Zamac").

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

Furnish hardware for each compartment in partition system, as follows:

Hinges: Manufacturer's standard bright-dip anodized aluminum unit.

Latch and Keeper: Manufacturer's standard surface-mounted latch unit, designed for emergency access, with combination rubber-faced door strike and keeper.

Coat Hook: Manufacturer's standard unit, combination hook and rubber-tipped bumper.

Door Pull: Manufacturer's standard unit.

MANUFACTURED UNITS:

Partitions shall have all edges machined to a radius of 0.25 inches and all sharp corners removed. All dividing panels and doors shall be 55 inches high and mounted 14 inches above the finished floor.

All pilasters shall be 82 inches high and fastened to stainless steel shoes by means of theft-proof stainless steel sex bolts.

FABRICATION:

General: Furnish standard doors, panels, screens, and pilasters fabricated for partition system, unless otherwise indicated. Furnish units with cutouts, drilled holes, and internal reinforcement to receive partition-mounted hardware, accessories, and grab bars, as indicated.

Toilet Partitions, Shower Enclosures and Screens:

Floor-Supported Partitions: Furnish galvanized steel anchorage devices, complete with threaded rods, lock washers, and leveling adjustment nuts at pilasters, to permit structural connection at floor. Furnish shoe at each pilaster to conceal anchorage.

[CHOOSE FLOOR SUPPORTED OR WALL HUNG]

Floor Supported Screens: Furnish pilasters not less than 1 inch in thickness, panels and pilasters of the same construction and finish as toilet partitions. Furnish galvanized steel anchorage devices, complete with threaded rods, lock washers, and leveling adjustment nuts at pilasters, to permit structural connection at floor. Furnish shoe at each pilaster to conceal anchorage.

Wall Hung Screens: Furnish panel units in sizes indicated, of same construction and finish as partition system panels.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 **FINISHES:**

2
3 See MATERIALS.

4
5 **PART 3--EXECUTION**

6
7 **INSTALLATION:**

8
9 **General:** Comply with manufacturer's recommended procedures and installation sequence.
10 Install partitions rigid, straight, plumb, and level. Provide clearances of not more than 1/2 in.
11 between pilasters and panels, and not more than 1 in. between panels and walls.

12 **[DELETE THE FOLLOWING IF WALL HUNG PANELS ARE NOT USED]**

13 [Secure panels to walls with not less than two stirrup brackets attached near top and bottom
14 of panel. Locate wall brackets so that holes for wall anchorages occur in masonry or tile
15 joints. Provide blocking for anchorage to stud and drywall walls.] Secure panels to pilasters
16 with not less than two stirrup brackets located to align with stirrup brackets at wall. Secure
17 panels in position with manufacturer's recommended anchoring devices.

18
19 **Floor-Supported Partitions:** Set pilaster units with anchorages having not less than 2 in.
20 penetration into structural floor, unless otherwise recommended by partition manufacturer.
21 Level, plumb, and tighten installation with devices furnished. Hang doors and adjust so that
22 tops of doors are level with tops of pilasters when doors are in closed position.

23
24 **Doors:** Adequately brace handicap doors attached to narrow screens so that screens do not
25 warp, doors sag, and doors return to the fully closed position.

26
27 **Screens:** Attach with concealed anchoring devices, as recommended by manufacturer to suit
28 supporting structure. Set pilaster to provide support and to resist lateral impact.

29
30 **Accessories:** Mount accessories to partition units in accordance with manufacturer's
31 instructions.

32
33 **FIELD QUALITY CONTROL:**

34
35 Surveillance will be performed by the Contractor's Representative to verify compliance of the
36 work to the drawings and specifications.

37
38 **ADJUST AND CLEAN:**

39
40 **Hardware Adjustment:** Adjust and lubricate hardware for proper operation. Set hinges on
41 swinging doors to hold open approximately 30° from closed position when unlatched. Set
42 hinges on outswinging doors (and entrance swing doors) to return to fully closed position.

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

- 1 Clean: Clean exposed surfaces of partition systems using materials and methods
- 2 recommended by manufacturer, and provide protection as necessary to prevent damage
- 3 during remainder of construction period.
- 4
- 5 END OF SECTION 10160

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 SECTION 10260--CORNER GUARDS

2
3 PART 1--GENERAL

4
5 WORK DESCRIPTION:

6
7 WORK INCLUDED: Work includes, but is not limited to:

8
9 Providing and installing corner guards to protect all exposed and finished wallboard corners.

10
11 SYSTEM DESCRIPTION:

12
13 Clear "Lexan" corner guards provide high impact resistance in material which permits the
14 color of the wall to show through. Wings are ¾", 1-1/8", 2-1/2" respectively. Installed
15 with screws or brads (included). The CR-3 or 4 is available as a companion wainscoting
16 strip. Colors available in styles CG-17 and 18. 45 and 135 angles available in style CG-18
17 only.

18
19 SUBMITTALS:

20
21 No Vendor Data required for this section unless an "or-equal" item is proposed.

22
23 PART 2--PRODUCTS

24
25 ACCEPTABLE MANUFACTURERS:

26
27 Pro-Tek Impact Protection Systems by Pawling Corporation

28
29 LG-200 Lexan Corner Guards by Decrovin

30
31 Saturn (CG-2163) Universal Guard Systems by American Floor Products Co., Inc.

32
33 MATERIALS:

34
35 Lexan:

36
37 Impact Resistance – 16 ft. lbs./sq. in. (ASTM D256)

38
39 Flammability – 94V-2 (UL Bulletin 94)

40
41 Approx. Weight/ft. – CG-16-1 oz., CG-17-2 oz., CG-18-4 oz.

42
43 Smoke Developed – Under 450 (NB Smoke Chamber)

Project Number:

Installation CG-17 and CG-18 with chrome plated counter sunk screws supplied. CG-16 with brads supplied.

PART 3—EXECUTION

Install as per factory instructions.

Surveillance will be performed by the Contractor's Representative to verify compliance of the work to the drawings and specifications.

END OF SECTION 10260

Project Title: **Staging, Storage, Sizing and Treatment Facility (SSSTF)**
Document Type: **Technical Specifications** Project Number:
Revision Number: 0

1 SECTION 10440--LETTERS

2
3 PART 1--GENERAL

4
5 SUMMARY:

6
7 Provide and install the letters shown on the drawings and as specified in these specifications.

8
9 Section Includes: Work includes, but is not limited to:

10
11 Installation of building designation as shown on drawings.

12
13 SUBMITTALS:

14
15 Submittals include, but are not limited to the following:

16
17 Product Data: Submit product data including installation instructions.

18
19 Warranty: Submit warranty as called for in "Warranty".

20
21 See Section 01300, Submittals and the Vendor Data Schedule for additional submittal
22 requirements.

23
24 SEQUENCING/SCHEDULING:

25
26 Install letters before insulating wall behind them. This will allow fastening of studs through
27 metal panels and nuts behind.

28
29 WARRANTY:

30
31 Guarantee baked enamel finish for 5 years, against cracking, peeling and discoloration.

32
33 PART 2--PRODUCTS

34
35 MANUFACTURERS: Subject to compliance with requirements, provide products of one of
36 the following:

37
38 Andco Industries Corp., 4615 Sellars Ave., Greensboro, NC 27407
39 Metal Arts, 410 6th Street SE, PO Box 639, Mandan ND, 58554
40 The Southwell Co., Box 299, San Antonio, TX, 78291-0299,
41
42
43
44

Project Number:

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16
- 17
- 18
- 19
- 20
- 21
- 22
- 23
- 24
- 25
- 26

2

4

6

7

8

9

10

10
11

11

12

13

14

15

16

17

17
18

18

19

20

21

22

23

24

25

25
26